

INFORMATION REPORT

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COUNTRY Germany (Russian Zone)

SUBJECT Military Production in the DDR

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PLACE
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INFO.

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I. Strategic Raw Materials

Plans call for the following production figures for the year 1950:

1. Steel

- 1) Plant: VEB Steelworks Riesa
Equipment: 6 Siemens-Martin furnaces of 120 tons each
Production: 270,000 tons per year
- 2) Plant: VEB Steelworks Unterwellenborn
Production: 240,000 tons per year
- 3) Plant: SAG Iron works Thale
Production: 144,000 tons per year
- 4) Plant: VEB Steelworks Hennigsdorf
Production: 180,000 tons per year
- 5) Plant: SAG Krupp-Gruson, Magdeburg
Production: 120,000 tons per year
- 6) Plant: SAG Krautheim, Chemnitz
Production: 72,000 tons per year
- 7) Plant: SAG Steelworks Silbitz/Elster
Production: 72,000 tons per year
- 8) Plant: VEB Steel plant Grodditz
Production: 40,000 tons per year
- 9) Plant: VEB Steel plant Freital-Doehlen
Production: 24,000 tons per year

The total yearly production of the steel plants listed above amounts to 1.17 million tons. This compares with 12 million tons for the Federal Republic.

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Recipient: SAG and VEB factories in the Soviet occupation zone. Part of the production will also go to the Soviet Union, Hungary, Czechoslovakia and Poland.

2. Copper

Plant: VVB Mansfeld Eisleben, Saxony-Anhalt

Production: During 1950, from ore mined by this company 8,000 tons
Ore from other sources and scrap metal: 4,000 tons
Total 12,000 tons

Recipient: SAG Buntmetall-Walzwerk, Hettstedt. From there, distribution to the armament factories in the Soviet Zone. Also, shipments to the Soviet Union, Czechoslovakia, Poland, Hungary.

3. Uranium Ore

Plants: Wismut-AG, Aus/Erzgebirge, has some 300 pit. in the Soviet Zone.

Recipient: Exclusively the Soviet Union, in the form of ore concentrate.

4. Aluminuma. Aluminum ore

Plant: SAG Elektrochemisches Kombinat Bitterfeld.

Production: At the present time, the plant is equipped to produce 3,000 tons per year. It is planned to expand capacity to 15,000 tons by 1 October 1951.

Raw material: Imports of 6,000 tons per year of alumina from the Martins Works near Neuss/Rhineland, partly direct and partly direct and partly indirect through Sweden.

b. Aluminum for remelting

Plants: SAG Elektrochemisches Kombinat Bitterfeld
VEB Leichtmetallwerk Rackwitz near Leipzig

Production: 10,000 tons per year.

Quality: Technically pure, up to 10 percent magnesium (hydronalium)

5. Chrome

Plant: VEB Elektrowerk Liprendorf

Production: 300 tons monthly

Raw material: Imported from Sweden and Turkey.

6. Manganese

Plant: VEB Elektrowerk Liprendorf

Production: 200 tons monthly

Raw material: Imported from the Soviet Union.

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7. Silicium

Plant: VEB Electric Plant Lippendorf

Production: 1600 tons monthly

Raw material: From mine in Oberschoenau near Freiburg

II. Heavy Armaments8. Tanks

✓ Plant: VVB Abus Wildau Plant near Berlin

Start of Production: September 1950. At that time it employed 300 men,
but this number is to be increased to 600 in November
1950.

✓ Plant: SAG Bleichert, Leipzig-Gohlis

Start of Production: May 1950

Construction: approximately 2,50 meters long

Cover Designation: "Caterpillar Tractor" ("Rampenschlepper")

9. Motors for Tanks T-34

Plant: VEB Walzwerk Kirschmieser (Brandenburg)

Production: 100 motors monthly.

10. ✓ Plant: VEB Getriebebau Kirschau, Kirschau near Bautzen

Production: 20 to 25 heavy gears per month.

Raw material: Steel castings from SAG Gearing Plant Wetzlar, Leipzig-Plagwitz.

Construction: Bevelled pinion shaft of 30 to 36 teeth, modulus 2.5.
Large pinion approximately 100 teeth, modulus 2.5

Recipient: Wetzlar (SAG), Leipzig-Plagwitz

Recipient: Getriebebau Wetzlar (SAG), Leipzig-Plagwitz.

✓ 11. Horn Gearing for Tanks

Plant: VVB Abus, Dessau plant.

Start of Production: May 1950.

✓ 12. Sprocket Wheels for Tanks

Plant: SAG Reparaturwerk Kirschmieser

Production: approximately 270 pieces a month.

Plant: SAG Peniger Maschinenfabrik, Penig/Sachsen

Production: 2 tons per month

Recipient: [] Wildau near Berlin.

Plant: SAG Steel Plant Schütz near Crossen/Elster

Production: 40 tons monthly

Plant: VEB Steel Plant Lippendorf near Leipzig

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✓ Plant: VEB Lauchhammer-Werk, Lauchhammer.
Production: 8 tons per month

✓ Plant: SAG Buckau-Wolf, Magdeburg; Production not stated

✓ Plant: Schaeffer & Budenberg, Magdeburg.
Production: 450 tons per month

✓ Plant: SAG Krupp-Gruson, Magdeburg
Production: 20 tons per month

Plant: VEB Foundry Torgelow; production not stated

Plant: SAG Maschinenfabrik Zeitz; production not stated

✓ Plant: VVB Gesko, Leipzig
Production: 48 tons per month

13. Tank Chains

✓ Plant: VEB GUS, formerly the Leipzig Iron and Steelworks Meier & Weichert, Leipzig W 34.

Production: 8,000 chain links per month

✓ Plant: SAG Schaeffer & Budenberg, Magdeburg
Production: 700 tons per month

✓ Plant: SAG Krupp-Gruson, Magdeburg
Production: 30 tons monthly

✓ Plant: SAG Buckau-Wolf, Magdeburg; production not stated

✓ Plant: VEB GUS Steelworks Ueckermünde
Production: 45 tons monthly

✓ Plant: VEB Lauchhammer-Werk, Lauchhammer
Production: 10 tons monthly

✓ Plant: VEB Maschinenfabrik Goerlitz
Production: 10 tons monthly

✓ Plant: SAG Steelworks Silbitz near Crossen/Elster
Production: 1,000 chain links a month

✓ Plant: SAG Wismut-AG Werk 544, Zwickau
Production: 40 complete chain drives, each 12 meters long, 40 centimeters wide, per month

Plant: VEB (L) Werkzeugunion Schmalkalden

Product: Complete chain drives

Material: Steel castings from VEB GUS, Leipzig

Recipient: VEB GUS, Leipzig and VEB Maschinenfabrik Salzgitter

✓ Plant: VVB Gesko, Leipzig
Production: 20 tons of chain links per month

14. Armored Plates

✓ Plant: VEB Steelworks Kirchmoositz
Specifications: 5 to 8 centimeters thick, about 1 meter long, 60 cm wide
Production: 45 tons daily

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Plant: SAG Walzwerk für Buntmetalle, Hettstedt
Quality: High alloy steel
Specifications: 120 mm thick

Plant: RNU Betrieb Magdeburg, formerly Silva-Works
Product: Machining of armored plates which are supplied as raw material from the rolling mill Kirchmooser.

✓ Plant: SAG Stahlwerk Silbitz near Grossen/Elster
Specifications: 5 to 8 cm thick, approximately 1 m long and 50 cm wide
Production: 200 plates during November 1950. Expansion is underway.

15. Link Pins for Tanks

Plant: VEB Dampfhammerwerk Grossenhain/Saxony
Production: 100,000 pieces per month

✓ Plant: VEB Maschinenfabrik Goerlitz

✓ Plant: VVB Gosko, Leipzig
Production: 10 tons monthly

✓ Plant: VEB Sächsische Edeldstahlhärterei, Leipzig
Product: Hardening of 60 tons of pins per month

16. Centralized Lubrication

Plant: VVB Teltow, formerly Askania Works

Order till end of 1950: 65,000 metering pumps (Dosierungspumpen)

Plant: VEB Messgeraete, Werk Treuenbrietzen

On order till end of 1950: 16,000 metering pumps

17. Tarpet Levers and Cylinder Liners for Tanks

Plant: VEB Harzer Werke, Blankenburg/Harz

Production: 6,000 sets per month

18. Tank Cupolas and Parts

✓ Plant: SAG Krupp - Gruson, Magdeburg

Plant: VEB Lowa Waggonbau Goerlitz

✓ Plant: SAG Steelworks Frankleben near Merseburg
Production: 250 pieces monthly

19. Couplings for Tanks

Plant: SAG NEMA, Netzschkau/Vogtland
Employs between 1,400 to 1,500 workers

Product: Couplings for tanks

Code name: Couplings for wood-clearing machines (Kupplungen fuer Walddroemaschinen).

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20. Radiators for Tanks

Plant: SAG Reparaturwerk Kirchmoeser
Production: 50 boxes per month

21. Aiming Devices for Tanks

Plant: SAG Reparaturwerk Kirchmoeser
Production: 1,200 pieces per month

22. Tank Cars for Armored Units

Plant: Ifa, Schalldaempfer- und Karosserieteilewerk, formerly
Eberspaecher G.m.b.H., Leipzig W 31, Markranstadterstr. 1

Production: Tank cars are mounted on truck chassis which are furnished by
other VEB Factories. Monthly production amounts to 70 cars.

23. Castings for Heavy Artillery

Plant: SAG Steelworks Frankleben near Merseburg

Specifications: Gun carriages 4 meters long, 1.70 meters wide and 1.10 meters
high

Production: 40 pieces a month

Recipient: VEB Maschinenfabrik Halle

24. Machine Parts for Artillery Pieces

Plant: VEB Maschinenfabrik Halle
Product: Completely mounted gun carriages
Production: 32 units per month
Code: "Hochofenverschlussmaschinen"

25. Ammunition for Carbines

Plant: VEB Crottendorfer Metallwarenfabrik, Crottendorf/Erzgebirge
The plant employs 140 men.

III. Signal Equipment

26. Radio Truck (Transmitter and Receiver)

Plant: SAG Sachsenwerk Radeberg
Specifications: Microwave radio set, type 901 and 902, known as "Wuerzburg"
apparatus (a type of radar set). Transmitting capacity 6
Watts, Apparatus for Command headquarters built into 3-ton
Studebaker, Price 150,000 Marks inclusive of truck.

Production: 48 trucks per month
Sub-contractor: VEB Eschbach in Radeberg
Casting of metal boxes for radar sets (Wuerzburggeraete)

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27. Combined Transmitter and Receiver Installations

Plant: VEB-RFT (Radio-Fernmelde-Technik)
Electromechanical Workshops Dabendorf, Teltow District.

Product: 100,200,500 and 800 Watt transmitter for the Red Army and People's Police, patrol boats and troopships.

Production: 250 sets of 100 Watts Transmitters in 1950 for patrol boats and VP.
12 sets of 200 Watts
12 sets of 800 Watts

28. Field Telephone Cables

Plant: SAG Kabelwerk Oberspree
SAG Kabelwerk Koepenick
Production: 100 tons per month for both plants

29. Amplifier

Plant: VEB Funkwerk Koellada
Production: 110 sets of 40 and 60 Watts per month

IV. Transportation Equipment30. Heavy Freight Flat Cars

Plant: VEB Loma Waggonbau, formerly Wumag, Goerlitz
Specifications: Fixed flatcars with side racks, 28 meters long
Production: 12 cars monthly

31. Well Wagons (Drop frame cars)

Plant: VEB Westsachsische Stahlbau, Leipzig
Specifications: Drop frame cars, 16 meters long, can run on normal and narrow gauge tracks, capable of carrying tanks and guns.
Production: 5 cars monthly since 1 September 1950

Plant: SAG Unruh & Liebig, Leipzig
Production: 4 cars per month.

32. Generator Cars

Plant: SAG Waggonbau Weimar
Production: 60 cars during 1950

33. Railroad Rotary Cranes

Plant: SAG Unruh & Liebig, Leipzig
Production: 4 cranes of 50 tons per month

34. Motor Trucks

Plants: VVB Ifa, Werk Horch, Zwickau; 3 ton diesels.

VVB Ifa, Werk Phaenomen, Zittau; 2.5 ton gasoline truck.

VVB Ifa, Werk Framo, Hainichen/Saxony; 1.5 ton load capacity.

Production: 80 3-ton trucks per month
150 2.5 - ton trucks per month (of which 15 are military ambulances).

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35. Automobiles

Plant: SAG Avtovelo (BMW) Eisenach/Thuringia

Specification: Type No. 340, 5-seater, 2 Liter.

Production: 280 to 300 cars per month.

36. Motorcycles

Plant: SAG Avtovelo, Eisenach

Specification: Sport model R 35, 350 ccm

Production: About 200 monthly.

Plant: SAG Simson Works, Suhl/Thuringia

Production: 200 monthly, 500 ccm with sidecar

37. Tires for Trucks, Autos, and Motorcycles

Plant: SAG Buna, Schkopau near Merseburg

Product: Tires and tubes for vehicles in all sizes.

Production: Monthly during 1950 some 10,000 covers for trucks, autos, and motorcycles, tubes in the same amount. 16,000 bicycle tires and 35,000 inner tubes.

Plant: VEB Gummiwerk Riesa, Werk I and II

Type: Tires and tubes for

trucks: 1100 x 20, 800 x 20, 750 x 20, 700 x 20

autos: 550 x 16, 500 x 16

motorcycles: 400 x 19

Production: 1950: 96,000 tires, of which 40% 750 x 20 and 20% 800 x 20
45,000 inner tubes

Planned 1951 production: 120,000 tires, 70,000 tubes.

Plants: The VEB Reifenwerke Ketschendorf near Fuerstenwalde and the Tire Factory Mueller, Berlin-Schmoeckwitz together produce at least five tires as much as the VEB Riesa Factory.

38. Auto Jacks

Plant: SAG Maschinenfabrik Penig/Saxony

Type: 2.5 to 3 ton lifting capacity for Soviet type SJS 5

Production: 6,000 sets in 1950

Recipient: Russian Fieldpost Unit 16663, Wildau near Berlin

39. Auto Speedometer

Plant: Messgeraetewerk Leipzig RFT, formerly Theodor Horn

Type: Speedometer, Studebaker system

Production: 1949: 20,000

1950: 30,000

V. Chemical Products

a) Chemicals for Explosives

40. Crude Nitric Acid

Plant: SAG Electrochemisches Kombinat Bitterfeld

Production: 3,600 tons monthly, referred to as HNO_3 . Solution contains 45 to 52 percent. It is further processed, the main part becoming ammonium nitrate of lime which is a fertilizer and another part becoming ammonium nitrate.

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41. Ammonium Nitrate

Content: 35 percent

Production: 1200 to 2000 tons per month, depending on the quantities requested by
VEB Explosives Plant Schoenebeck and
VEB Explosives Plant Gnaschwitz

42. Bi and Trinitrotoluene

Plant: VEB Explosives Plant Schoenebeck/Elbe

Production: At least 250 tons monthly

Recipient: Among others the Explosives Plant Gnaschwitz near Bautzen, part
of it is processed into nitroglycerin in the plant itself.

43. Nitroglycerin

Plant: VEB Explosives Plant Schoenebeck/Elbe

Production: 250 to 300 tons monthly

Plant: VEB Explosives Plant Gnaschwitz near Bautzen
Production: 1,000 tons monthly including donarite.

Plant: Chemical Works Buna Schkopau

Production: 300 kilograms daily

44. Highly Concentrated Nitric Acid

Plant: SAG Chemical Works Schkopau

Production: 150 to 200 tons per month.

Plant: SAG Nitrogen Plant Piesteritz

Quality: 97 percent HNO_3

45. Hydrogen Peroxide

Plant: SAG Celluloid Plant Eilenburg

Quality: At present, 31 to 45 percent by volume. Present use is in pharmacy.
May at any time be converted to the production of explosives.

46. Collodium Cotton (Explosive Cotton)

Plant: SAG Celluloid Plant Eilenburg

Production: Approximately 110 tons per month

Recipients: Explosive Plants Schoenebeck and Gnaschwitz, among others.

Plant: SAG Nitrogen Plant Piesteritz

Code name: Iporka

47. Oxalic Acid

Plant: SAG Electrochemisches Kombinat Bitterfeld

Production: 135 tons per month.

Recipient: Unknown. The cars leave the plant under military guard.

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b) War Chemicals48. Cyanide of Potassium

Plant: VEB Sugar Refinery Dessau

Product: Molasses of the sugar factories of the Soviet Occupation Zone.

Plant: SAG Chemical Factory Buna Schkopau

Production: 30 tons monthly

49. Sulphite Dichlorodiethylene

Plant: SAG Chemical Plant Buna Schkopau

Production: 25 ton monthly

50. Phosphorus

Plant: SAG Chemical Plant Buna Schkopau

Production: 15 tons monthly

c) Jet Fuels51. Jet Fuel with Nitro Base

Plant: SAG Chemical Plant Buna Schkopau

Production: 400 to 500 kilograms daily

52. Jet Fuel with Gasoline Base

Plant: SAG Benzinwerk Boehlen

Production: 2,000 tons per month

53. Jet Fuel with Alcohol Base

Plant: SAG Leuna

Production: 150 tons of raw methanol per day
120 tons of raw isobutyl per day

Additional Product: Part of the raw methanol is used for the production of formaldehyde of 35 percent.

54. d) Aviation Gasoline

Plant: SAG Gasoline Plant Boehlen

Synthetic Installation (DHD Anlage)

Quality: 96 octane

Production: 6,000 tons monthly

All of the above fuels are shipped to the East via Brest-Litovsk.

55. e) Automotive Gasoline and Diesel FuelPlantsGasolineDiesel Fuel

(monthly 1950 production)

SAG Gasoline Plant Boehlen	13,000 tons	2,000 tons
SAG Synthetic Plant Schwarzheide	10,000 "	1,600 "
SAG Hydrogenation Plant Zeitz	15,000 "	2,500 "
SAG Leuna Plant	7,000 "	1,100 "
SAG Tar Products Plant Rositz	8,000 "	1,500 "
SAG Tar Products Plant Koepsen	7,000 "	1,100 "
SAG Tar Products Plant Vebau	3,000 "	600 "
VEB Mineral Oil Plant Luetzkendorf	8,000 "	1,500 "
	70,000 tons	12,000 tons

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f) Other Chemicals56. Calcium

Plant: SAG Elektrochemisches Kombinat Bitterfeld
Quality: Distilled calcium of highest purity
Use: Probably for the reduction of uranium
Production: 540 tons during 1950

57. Heavy Water

Remarks: Among those who worked in the field of heavy water in the Leuna Plant were Director Dr. Herold, Dr. Asinger, Dr. Kaufmann and chief foreman Rudolf; in 1946 they were removed to Moscow where they are working in the same field.

VI. Field Equipment58. Uniforms for the Red Army

Plant: VEB Konfektion Neugersdorf/Saxony, formerly Reichelt Company, employs some 500 workers in addition to numerous home workers.

Production: The plant works entirely for the Red Army. Details are not known.

59. Soldier's Pack and Straps

Plant: Lederfabrik Ostritz, Zittau District.

60. Steel Helmets

Plant: Caspari Eisenstanzwerk, Markranstaedt near Leipzig
Date of info: 5 January 1951
Product: Recently, the plant received an order for 1 million (?) steel helmets. The plant has been making tank chains.

61. Marching Compass

Plant: Askania-Werke Teltow VEB
Production: From 1 January to 1 September 1950 plant manufactured 65,000 pocket compasses.

62. Field Glasses

Plant: VEB Zeiss, Jena
Product: field glasses of various types

63. Cameras, Optical Instruments

Cameras:

Plant: VEB Zeiss, Jena
Product: Cameras of various types
Recipient: Occupation Army and People's Police

Optical Instruments:

Plant: VEB Zeiss, Jena
Production: Optical instruments for the Red Army and People's Police, among which were 50 aiming devices per month (type A 1)

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64. Other Armament Material

Plant: VEB Zeiss, Jena
Product: Diamonds 10 to 15 mm square, 0.07 mm bore, for Navy submarines.
Production: About 900 per month

65. Winches for Captive Ballons

Plant: SAG Betrieb Transmasch, Unruh & Liebig, Leipzig, Naumburgerstrasse.
Product: The same as for the former Wehrmacht.

66. Electro-Magnets for the Russian Navy

Plant: ABUS Maschinenfabrik Dessau VEB
Product: Electro-magnets, rigid, approximately 1.30 meters wide, 1.20 meters long, in various sizes otherwise.
Production: 250 pieces per month

67. Echo Sound Installations

Plant: VEB "RFT" Koellada
Production: 60 installations during 1950

68. Centrifugal Pumps for Submarines

Plant: VEB Maschinenfabrik Goerlitz
Type: Pump output is 300 Liter/Minutes

69. Field Kitchen Boiler

Plant: SAG Eisen- und Huettenwerk Thale
Production: 150 per month

70. Special Accumulators for Tanks and Airplanes

Plant: SAG Akkumulatorenfabrik Oberschoeneweide
Production: 100 tons per month.

71. Installations for Armament Production

Plant: SAG Schaeffer & Budenberg, Magdeburg
Type: Rolling mill installations
Recipient: Soviet Union

Plant: SAG Krupp-Gruson, Magdeburg
Type: Rolling mill installations
Production: 20 million Marks in 1950
Base plates for cartridge drawing machines
Recipient: Soviet Union

Plant: SAG Louis Schoprer, Leipzig
Type: Cartridge drawing machines

Plant: SAG Maschinenfabrik Sangerhausen
Type: Rolling mill installations
Production: 600,000 Marks in 1950
Recipient: Soviet Union

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Plant: VEB Maschinenfabrik Meuselwitz
 Type: Heavy lathes for rolling mills and other machine tools
 Recipient: Soviet Union

Plant: SAG Polysius Dessau
 Type: Rolling mill installations
 20 million Marks worth in 1950
 Recipient: Soviet Union

Plant: SAG Waggonfabrik Ammendorf
 Type: Parts for rolling mills of a value of 1.5 million Marks in 1950
 Recipient: Soviet Union

Plant: SAG Buckau - Wolf, Magdeburg
 Production: Monthly during 1950: 65 diesel motors of 320 HP
 40 diesel motors of 100 HP
 Rolling mill installations
 Machine tools
 Foundry machines
 Recipient: Soviet Union and shipyards of the Soviet Occupation Zone for the
 lugger and seiner program.

Plant: VEB Abus, formerly Hartung & Jachmann, Berlin-Charlottenburg
 Production: 100 tons of foundry machinery per month in 1950
 Recipient: Soviet Union

Plant: SAG Henry Fels, Erfurt
 Production: Monthly 200 large machine tools (clipping machines, punchers, crank
 presses).
 Recipient: Soviet Union

Plant: SAG Kugellagerfabrik, Bocklitz-Ehrenberg near Leipzig
 Type: Roller bearings of all types
 Recipient: Armament plants of the Soviet Zone and the Soviet Union

Plant: VEB Dieselmotorenwerk Rostock
 Production: In 1950 monthly 40 dieselmotors of 100 HP for the seiner program
 Recipient: SAG Neptunwerft Rostock and Volkswerft Stralsund

Plant: SAG Uhren- und Maschinenfabrik Thiel, Ruhla/Thuringia
 Type: Planing and milling machines, automatic lathes.
 Production: 21 million Marks in 1950
 Recipient: Soviet Union

Plant: Privatbetrieb Dieker & Weinberg, Halle
 Type: Automatic grease lubrication installations for rolling mills
 Production: 500,000 Marks
 Recipient: SAG Polysius, Dessau, and the Soviet Union

Plant: VEB Maschinenfabrik Dessau (Abus)
 Type: Foundry machines, weight lifting magnets, gears for machine tools.
 Production: 750,000 Marks in 1950
 Recipient: Soviet Union

Plant: VEB Fraesmaschinenbau Chemnitz (VVB "WM")
 Type: 30 milling machines, value 250,000 Marks
 Recipient: Soviet Union

Plant: VEB Elmo Werk (formerly Bamag), Dessau
 Type: In 1950 170 forging machines for boring tools (uranium mining)
 Recipient: Wismut-AG

Plant: SAG Polysius Dessau
 Type: 100 ore mills for uranium ore during 1950

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